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Customer No.: 00270 Attorney Docket: BHJ3USA

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Application of:		)	
	-	)	Examiner:
	Martin John Cheese	)	
		)	Group Art Unit:
Application No.:		)	-
		)	
Corresponding International Filing No.:		)	
	PCT/GB03/00913	)	
		)	
Filed:	Herewith	)	
		)	
For:	METHOD OF MAKING A	)	
	HEI MET	, i	September 3 2004

Mail Stop PCT Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

## SECOND PRELIMINARY AMENDMENT

Sir:

Kindly amend the above-identified patent application as follows.

Amendments to the Abstract are provided on page two of this paper.

Amendments to the Claims are reflected in the listing of claims which begins on page three of this paper.

Remarks begin on page seven of this paper.